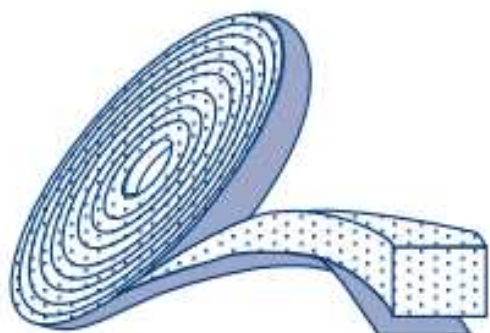


Recommended Adhesives and Sealants for PVC Products



The information in this leaflet is based on testing carried out in Palram's laboratory or information obtained from a variety of sources over the years. The laboratory will test the compatibility of materials as a service to our customers.

Note that since in general products composition might change in time, we are not responsible for the results obtained when using these materials.

It is imperative that the manufacturer's instructions be strictly followed. This includes the required safety procedures. Some products contain organic solvents which have the potential to damage the health of the user if proper safety procedures are not followed.

If you have any comments or questions, feel free to contact us.

Product	Manufacturer	Material Type
TANGIT for PVC-U (rigid)	Henkel	Solvent Mixture
PVC Kit	Bison	Solvent Mixture
700, 702, 704, 705, 710, 711, 717, 719, 1001, 1007, 1784, 1909, 1910, 2007	IPS Weld-on	Solvent Mixture
Acrifix A-117	Rohm	Solvent Mixture
Acrifix A-190	Rohm	Solvent Mixture
HE 1908	Engineering Chemicals	2 Component PU
3054	LOCTITE	Cyanoakrylate
MA3940, MA3940LH	ITW Plexus	2 Component Methacrylate
Black Max 380	LOCTITE	Cyanoakrylate
Super Bonder 414	LOCTITE	Cyanoakrylate
Depend 330	LOCTITE	Two part / Acrylic
3105	LOCTITE	Light Cure Acrylic
EVO-PLAS PLUSBOND 3019	EVODE	Solvents & PVC
EVO-PLAS EVO-STIK 613	EVODE	Polymer / Polychloroprene
EVO-PLAS EVO-TECH TU 1908	EVODE	Polymer / Polyurethane

Product	Manufacturer	Material Type
Multisil	GE Bayer Silicones	Sealant
Siliglaze N	GE Bayer Silicones	Sealant
Silpruf	GE Bayer Silicones	Sealant
UltraGlaze	GE Bayer Silicones	Sealant
Novasil S-64	OTTO CHEMIE	Sealant
Sikaflex 11FC	Sika	Sealant
Q3-3793	Dow Corning	Sealant
Q3-7098	Dow Corning	Sealant
Q3-7099	Dow Corning	Sealant
791-P	Dow Corning	Sealant
Plastisil BSR 50-02	SIMSON PROFESSIONAL	Sealant
Tremasil 100	Tremco	Sealant

Product	Manufacturer	Material Type
IDL 311 L	Sellotape	Butyl Rubber Sealant
A 311	Sellotape	Butyl Rubber Sealant
Pressure Sensitive 5313	3M	Acrylic Double Stick
4830	3M	Acrylic Double Stick
VHB 4945	3M	Acrylic Double Stick
Duplomont 918	Lohmann	-