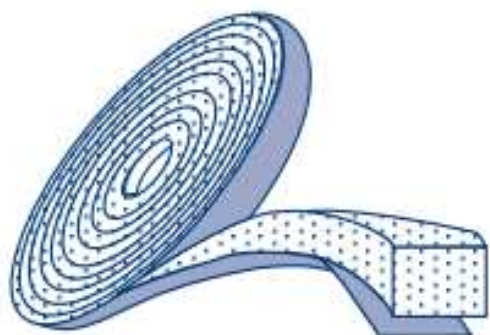


Recommended Adhesives and Sealants for Polycarbonate Products



The information in this leaflet is based on testing carried out in Palram's laboratory or information obtained from a variety of sources over the years. The laboratory will test the compatibility of materials as a service to our customers.

Note that since in general products composition might change in time, we are not responsible for the results obtained when using these materials.

It is imperative that the manufacturer's instructions be strictly followed. This includes the required safety procedures. Some products contain organic solvents which have the potential to damage the health of the user if proper safety procedures are not followed.

If you have any comments or questions, feel free to contact us.

Product	Manufacturer	Material Type
AX 9330 No 1	Apollo	Blue – PU Adhesive
HE 1908	Engineering Chemicals	2 component PU
HE 17017	Engineering Chemicals	2 component PU
Extru-Fix	EVO-PLAS / EVODE	Solvent
Tensol 12	EVO-PLAS / EVODE	Solvent
Evo-Tech TU 1908	EVO-PLAS / EVODE	2 component PU
Plio-Grip 6000	Goodyear	-
55	IPS WELD-ON	2 component PU
4	IPS WELD-ON	Solvent
16	IPS WELD-ON	Solvent
MA 3940	ITW Plexus	2 component
MA 3940 LH	ITW Plexus	2 component
3054 BN 811767	Loctite	Transparent-fast adhesion
Dichloromethane (Methylene Chloride)	Most Chemical Suppliers	Solvent
Biston PUR	Perfecta	1 component PU
Acrifix A-118	Rohm	Solvent mixture
Acrifix A-190	Rohm	Solvent mixture
Scotch weld DP 110	3M	Hot melt
Scotch weld DP 190	3M	Hot melt
Jet Melt 3736	3M	Hot melt

Product	Manufacturer	Material Type
MS Clear	Soudal	Adhesive Sealant
Multisil Translucent	GE Bayer Silicones	Sealant
Omosil 319109	Baden Chemie	Sealant
Domostar 418299	Baden Chemie	Sealant
Silicon N	Den Braven	Sealant
Parasilico PL	DL Chemicals	Sealant
3793	Dow Corning	Adhesive Sealant
Q3 - 7098	Dow Corning	Adhesive Sealant
Q3 - 7099	Dow Corning	Adhesive Sealant
795	Dow Corning	Adhesive Sealant
791-P	Dow Corning	Sealant
Silicon 794	Dow Corning	Sealant
6100	Eurolastic	PU Based-Sealant
Mirror Adhesive	Evode	Adhesive Sealant
Ultra-Clear Sealant	Fuller	Sealant
Silglase II	GE	Adhesive Sealant
Silglase N	GE	Sealant
Contractors	GE	Sealant
Contraction	GE	Sealant
Siliconen AZP	Hercuseal	Sealant
Silpruf	IGE - India	Sealant
Novasil S-64	Otto Chemie	Adhesive Sealant
Novasil S-10	Otto Chemie	Sealant
Sika 952	Sika	Sealant
BSR 50-02	SIMSON BV	Sealant
PUR FLEX	Stag / UK	Sealant
All Flex 101	Tremco	Adhesive Sealant
Tremasol 100	Tremco	Sealant
Bostik Pro MS106/MS107	Bostik	Adhesive Sealant

Product	Manufacturer	Material Type
4390	3M	Two sided adhesive tape
VHB Series Tapes	3M	Two sided adhesive tape
9473	3M	Two sided adhesive tape
AFT Series Taoe	Scapa	Two sided adhesive tape
VI 05	Atra	Two sided adhesive tape
VT 16 + filter	Filta Flo (UK)	Sealing tape & breathing filter
Aluminium Adhesive Tape	Filta Flo (UK)	Aluminium Tape
AFT 701	Hardcastle - Carlisle	Two sided adhesives
Duplomont LO 918	Lohmann	Two sided adhesive tape
SR 321	Multifoil	-
SW 321	Multifoil	-
IDL 311 L	Sellotape	Butyl Rubber Sealant
310	Sellotape	Two sided adhesive sealant tape
PS-18	Velcro	-

